SET-UP INSTRUCTION SHOP SYSTEM / HIGH WALL UNITS

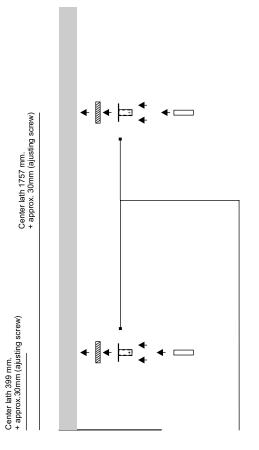






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1 POSITION OF BASIC FITTING CODE NO 1000 AND SECTIONAL FITTING 1000/A TO CONSTRUCTION WALL



- Levelling or measuring by levelling-string for horizontal position.
- Position directly at construction wall (brick or concrete) use plugs and screws for brick / concrete

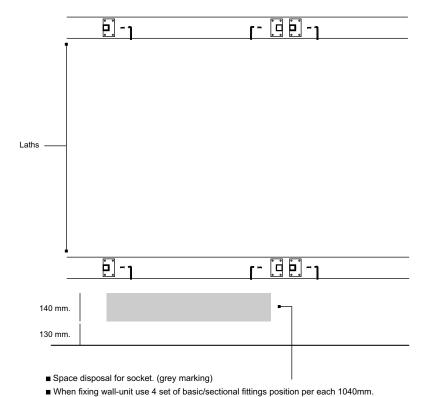
Position directly at gypsum fibre board etc. use expansion roset/plugs and screws for porous wall.

Position at porous wall fixing of laths is recommended.

Dimension of plugs and screws are depending of the nature of wall and for heavy objects.



7 FIXING OF SECTIONAL FITTING CODE NO 1000/A TO BASIC FITTING CODE NO 1000



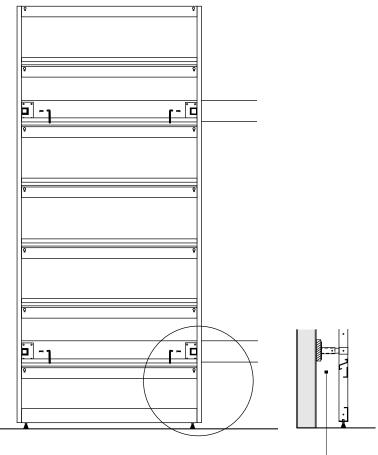
1 x _______ 4 x .____

POSITION OF BASIC FITTING CODE NO 1000 AND SECTIONAL FITTING 1000/A TO CONSTRUCTION WALL



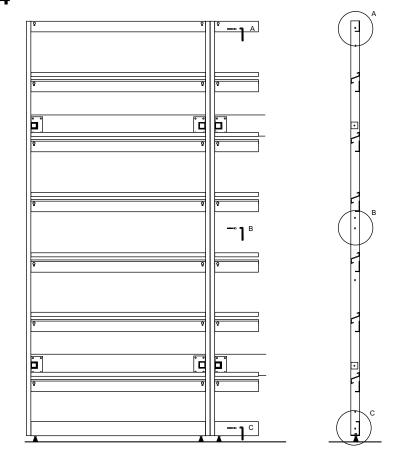


FIXING OF SECTIONAL FITTING CODE NO 1000/A TO WALL-UNIT ode no 1001/235 or 1001/201



■ Distance between construction wall and wall-unit approx. 96mm by use of end-plate code 1022/235 or 1022/201 with width 146mm.





4 x 🗀

FIXING OF SECTIONAL FITTING CODE NO 1000/A TO WALL-UNIT

FIXING OF SECTIONAL FITTING CODE NO 1000/A + 1000 (DIRECTLY TO CONSTRUCTION WALL) TO WALL-UNIT



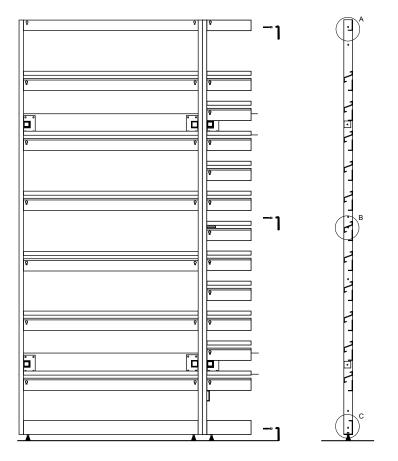




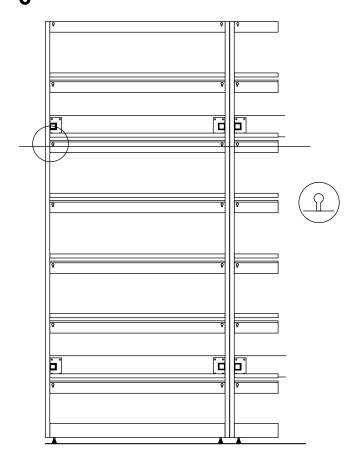
4/5 FIXING OF WALL-UNIT TO WALL-UNIT





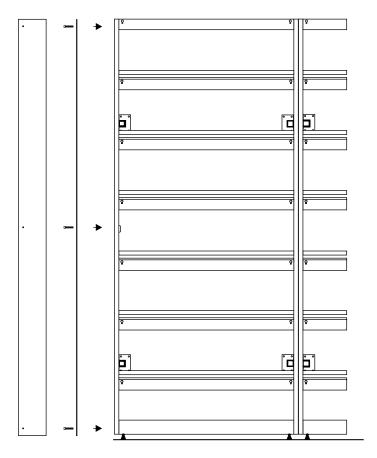


ADJUSTMENT OF WALL-UNIT



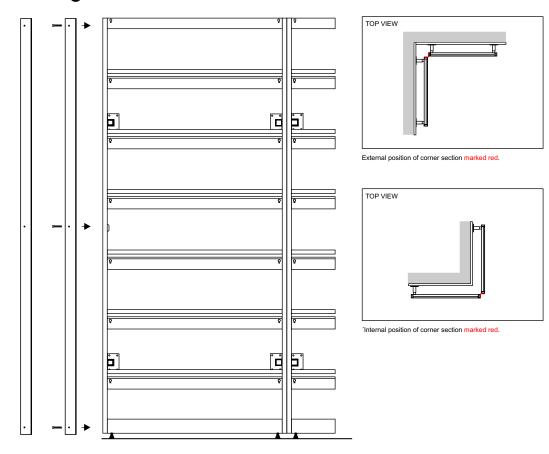
Use key-holes for levelling points (figur 1).
Use adjustment-screws and tighten of CH bolts between wall-units for finally adjustment.

7 FIXING OF END-PLATE CODE NO 1022/235 OR 1022/201



■ End-plate code 1022/235 or 1022/201 fixed to wall-unit with 3 bolts incl. nuts per end-plate.

FIXING OF CORNER SECTION CODE NO 1021-90/235 OR 1021-90/201



■ Corner section code 1021-90/235 or 1021-90/201 fixed to 2 wall-units with 6 bolts incl. nuts.



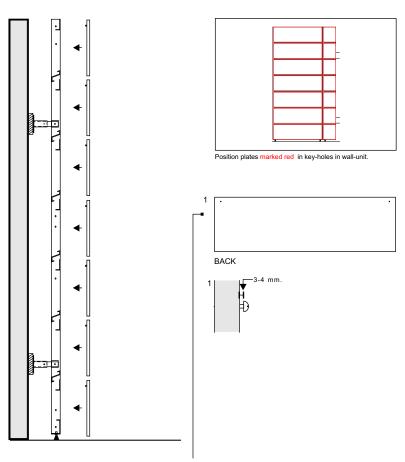


7/8 FIXING OF END-PLATE CODE NO 1022/235 OR 1022/201 AND OF CORNER SECTION CODE NO 1021-90/235 OR 1021-90/201





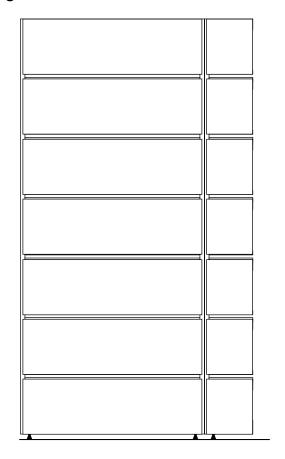
9 FIXING OF PLATES



- Place woodscrews in 2 pre-drilled holes per plate.
- Fixing of plates by woodscrews in key-holes in wall-unit.

14 x 🖅

10





9 FIXING OF PLATES



